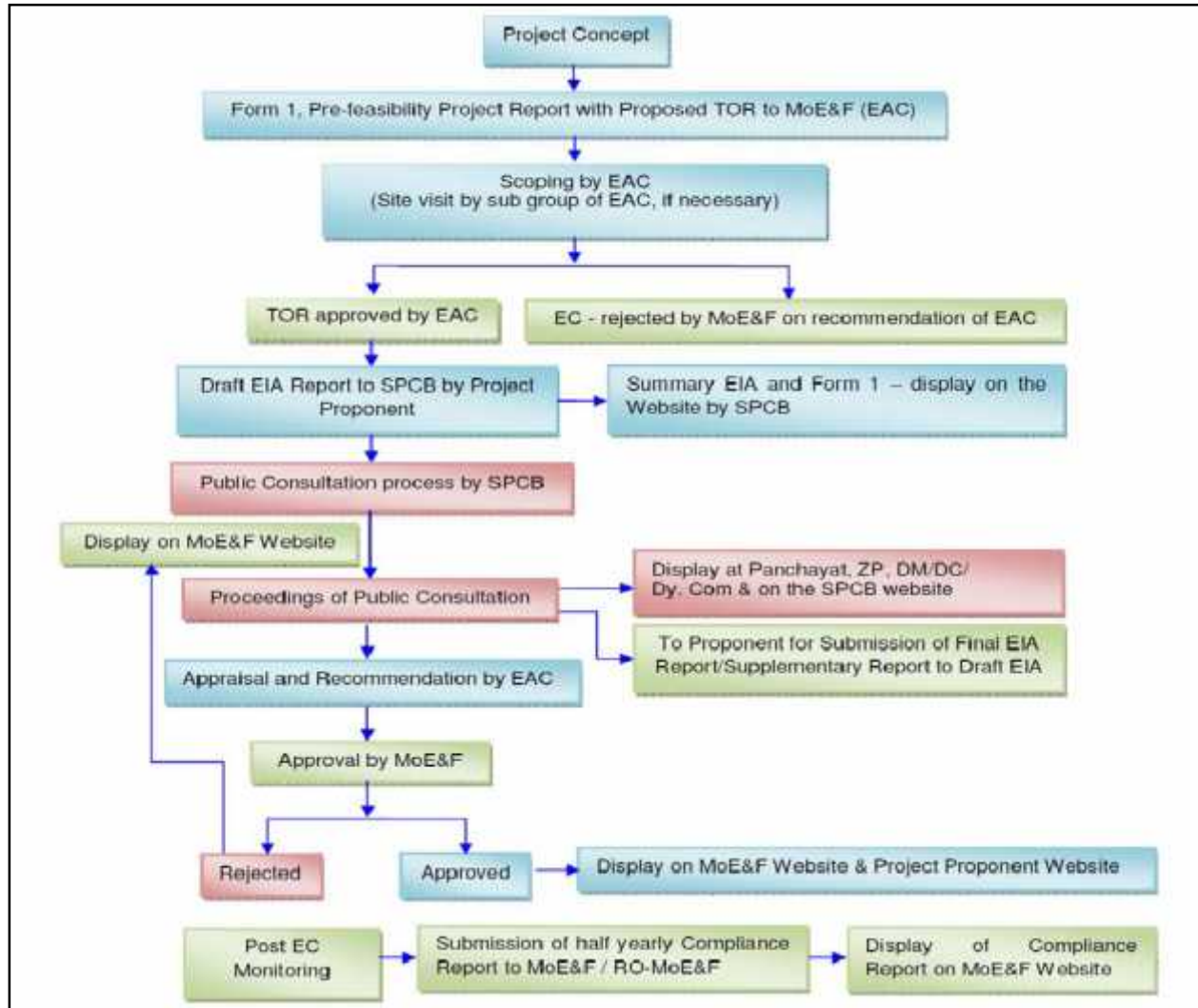


Process Flow Chart



Water Balance Diagram

